

ABSTRACT

A decorative sheet or a molding, in particular suitable
5 for indoor or outdoor applications on buildings, is in
each case composed of a single- or multi-layer core,
monolaterally or bilaterally laminated with decorative
layer(s). The core layer(s) comprise(s) wood fibers,
cellulose fibers, or timber sawdust products and also an
10 organic or inorganic filler material, and a hot-curing
resin. The particle size of the filler material is smaller
than the thickness of the fibers or of the timber sawdust
products in the core layer(s). These core layer(s) are
composed of from 15 to 80% by weight of fibers or of
15 timber sawdust products, from 10 to 75% by weight of
filler material, and from 10 to 50% by weight of resin,
based in each case on the total weight of the core
layer(s).

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